

Real time remote control of our equipment and simultaneous recording of data.

Our standard solution allows the student at a remote location to view the Armfield software and images from multiple webcam feeds produced via the collaboration software, as they would if they were present in the laboratory.

Actual details are exercise specific, but typically the following features are available:

- ▶ All the temperatures and flow rates are displayed on a diagrammatic representation of the equipment
- ▶ Water flow / temperature is PID controlled, can be remote controlled
- ▶ Data from the sensors is logged into a spreadsheet format, under operator control
- ▶ Sophisticated graph plotting facilities are provided
- ▶ Comparisons between data taken on different runs can be displayed
- ▶ Student questions and answers, including a layered "Hint" facility
- ▶ Processing of measured values to obtain calculated results (this can be linked to the questions and answers to ensure student understanding)
- ▶ The data samples (measured and calculated) can be saved, or exported directly in Microsoft Excel format
- ▶ Data from the sensors can be displayed independently from the data logging
- ▶ This can be in bar graph format, or a recent history
- ▶ Graphical display (useful to check for temperature stability prior to taking a sample)
- ▶ Presentation screens are available, giving an overview of the software, the equipment, the procedure and the associated theory
- ▶ This is backed up by a detailed "Help" facility giving in-depth guidance and background information



Introduction

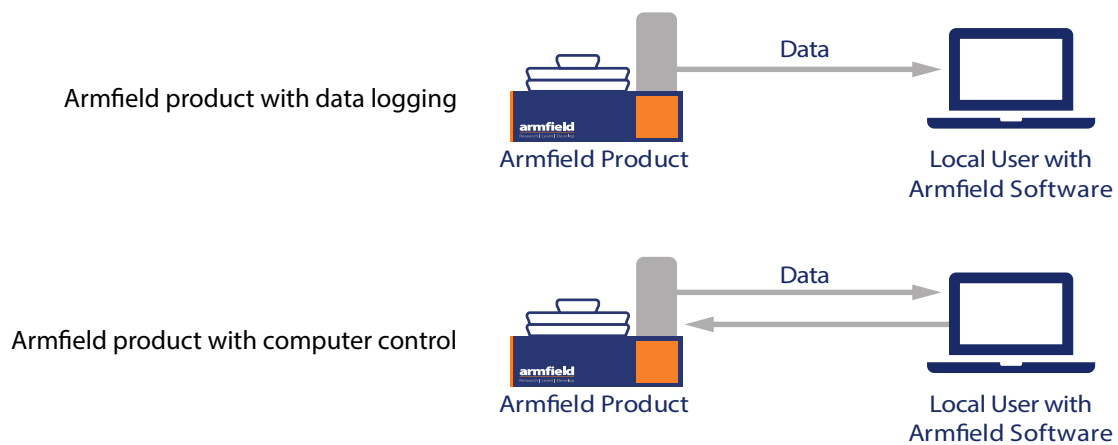
To future proof engineering teaching and research remote self-based learning has become mandatory. Engaging students in their subject is paramount and providing access to a user-based system that not only allows you real time data logging but also to remotely control equipment is a necessity in teaching going forward.

There are countless solutions available to migrate to a remote learning environment, enabling online classrooms to bring together virtual face-to-face contact, assignments, files, and conversations via a single platform. The value add in the Armfield solution is to enable the student to truly conduct their studies and research remotely. We not only extend the classroom but also the laboratory environment by providing solutions that enable remote control of the equipment variables.

Armfield Software enabled products

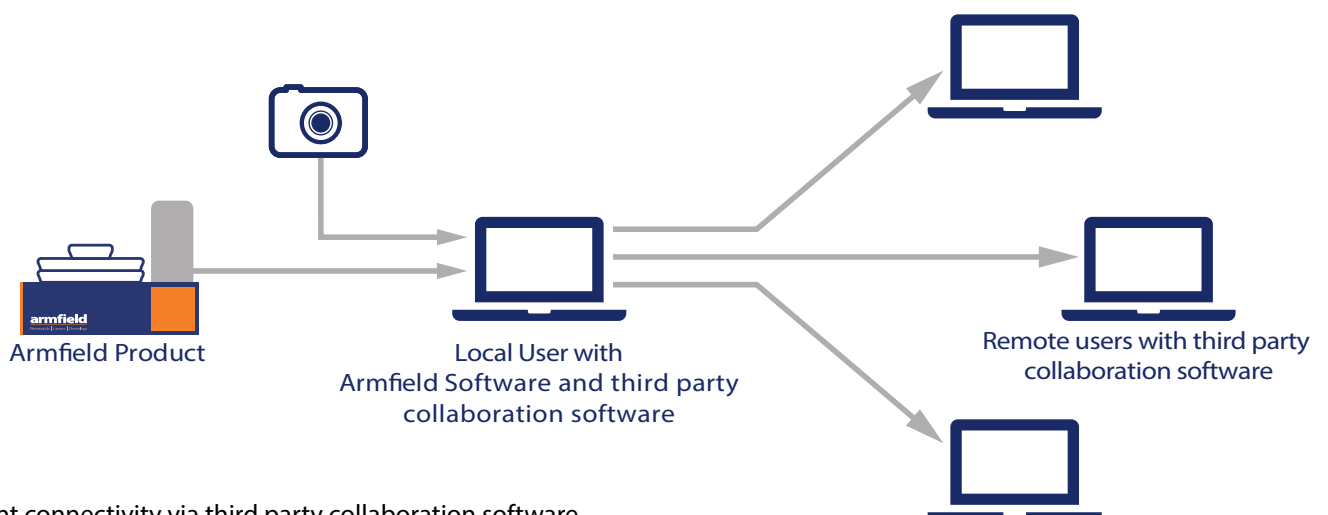
Any Armfield product that is supplied with software are suitable to be used in a distance learning environment. In a selection of our portfolio we provide not only real time monitoring and data logging, but additional computer control of multiple variables used when undertaking experimentation. For example, in our heat exchanger range both the hot and cold-water flow rates can be controlled from the mimic diagram screen in the HT30XC software, which is supplied as standard.

We additionally supply the ability for the pump speed to be controlled via a PID algorithm to achieve a stable flow of hot water through the heat exchanger on test. Changes to the flow that would be caused by effects, such as viscosity reduction due to increasing temperature, are eliminated by automatically adjusting the pump speed. Advanced users may change the P, I and D parameters to perform process control investigations.



Remotely enabling Armfield products

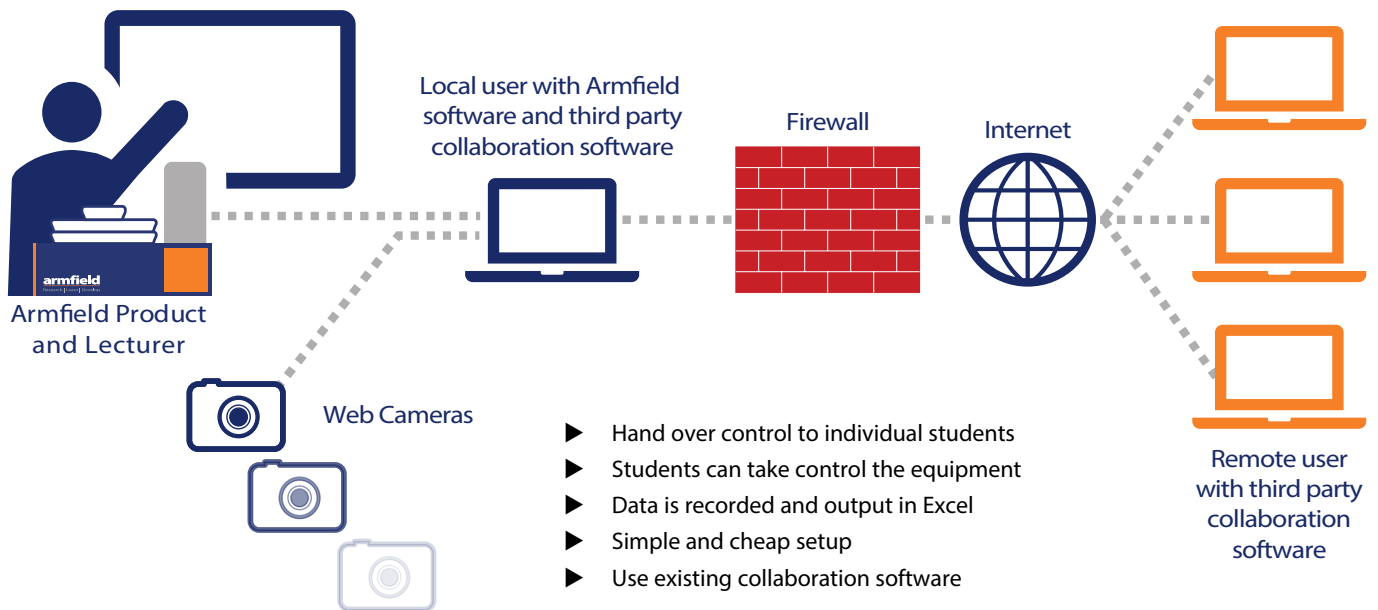
- ▶ Utilising standard IT equipment, such as a laptop or computer, registered on the educational establishment local domain it is relatively straight forward to extend the connectivity of the Armfield software to a remote location
- ▶ Distance learning is achieved by utilising TeamViewer, Microsoft teams or an alternative 3rd party collaboration software which allows the end user to take control of the local PC
- ▶ Using standard, IT hardware such as web camera's remote users can clearly see individual elements of the Armfield equipment, the only limitation to the number of cameras installed is the number of supported USB ports on the local PC/Laptop. Utilising standard USB Hubs can extend the number of USB devices if there is a hardware limitation on the local PC/Laptop
- ▶ The standard windows camera application is used to view the web camera feeds
- ▶ The collaboration software extends the capability of our existing software from a 1-to-1 local connection to 1-to-many network connections.
- The key benefit here would be to allow enhanced social distancing in a local environment with multiple local users able to view the Armfield software
- ▶ The onus is on the end user to install and provide support for any 3rd party collaborative software. Although Armfield can offer this as a chargeable professional service



Multi client connectivity via third party collaboration software

Armfield Distance Learning Network Topology

Our standard solution allows the student at a remote location to view the Armfield software and images from multiple webcam feeds product via the collaboration software, as they would if they were present in the laboratory



Armfield Distance Learning Network Topology



| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|----------------------------|-------------------------------|---|---|
| BE1 | Batch Enzyme Reactor | Reactor temperature Heat Exchanger temperature Average Rotation Specific Rotation of Glucose Current Glucose Concentration Current Fructose Concentration | N/A |
| BE2 | Chromatography Unit | Absorbance | N/A |
| BE3 | Anaerobic Column Reactor | Process Temperature Water Temperature Recirculating Flow Rate Acidity Production Rate Total Gas Produced Feed Pump % | N/A |
| BE4 | Anaerobic Tank Reactor | Process Temperature Water Temperature Acidity Production Rate Total Gas Produced Feed Pump % Recirculating Pump % Stirrer Speed % | N/A |
| C1-MkIII | Compressible Flow Unit | Pressure (Throat) (kPa) Pressure (Outlet) (kPa) Pressure (Inlet) (Kpa) Inlet Temperature °c Outlet Temperature °c Atmospheric Pressure Speed rpm Torque Nm | N/A |
| C3-MkII | Multi Pump Test Rig | Inlet Pressure (Kpa) Inlet Pressure (Kpa) Pump Speed Outlet Pressure (Kpa) Peak Pressure (Kpa) Pump Speed (rpm) Pump Torque (Nm) Flow Rate l/min Power (W) Total Head (m) Efficiency (%) C6-MKII | Pump Speed |
| C6-MKII | Fluid Friction Apparatus | Flow Meter l/s Calculated Flow rate l/s Head 1 m Head 2 m Head Loss m Reynolds' No Predicted Loss m Pressure transducer P1 Bar G Pressure transducer P2 mmH ² O | |
| C15 | Wind Tunnel | Fan Speed (%) Static Pressure (mm) Velocity (m/s) Differential Pressure (mm) Total Head (mm) Lift (N) Drag (N) Rotation (N) | Fan Speed |
| CEXC | Chemical Reactor Service Unit | | |
| CEB-MKIII Batch Reactor | | Stirrer Speed Low Conductivity High Conductivity Reactor Temperature Hot Water temperature Optional temperature | Power On/Off Heater On/Off Hot Water Circulator On/Off Stirrer Speed (%) PID Controller |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|-----------------------------------|---|--|
| CEM-MKII | Continuous Stirred Tank Reactor | Stirrer Speed (%) Low Conductivity High Conductivity Reactor Temperature Hot Water temperature Optional temperature Feed Pumps Flow Rate | Power On/Off Heater On/Off Hot Water Circulator On/Off Stirrer Speed (%) Control of Feed Pumps PID Controller Power On/Off |
| CET-MKII | Tubular Reactor | Low Conductivity High Conductivity Reactor Temperature Hot Water temperature Optional temperature Feed Pumps Flow Rate | Heater On/Off Hot Water Circulator On/Off Control of Feed Pumps PID Controller |
| CEY | Plug Flow Reactor | Power On/Off Water Flow Tracer Flow High Conductivity Low Conductivity Optional temperature T2 Optional Temperature T3 | Power On/Off Water Flow Tracer Flow |
| CEZ | Laminar Flow Reactor | Power On/Off Water Flow Tracer Flow High Conductivity Low Conductivity Optional temperature T2 Optional Temperature T3 | Power On/Off Water Flow Tracer Flow |
| CEP-MKII-A | Stirred Tank Reactors in Series | Pump 1 flow rate Pump 2 flow rate Stirrer speed % Tank 1 Concentration Tank 2 Concentration Tank 3 Concentration Final Concentration | N/A |
| CEU | Catalytic Reactor | Reactor Temperature Absorbance Flow feed rate | N/A |
| CEK-MKII | Fluid Mixing Studies | Set speed Actual speed Torque Calculated power | N/A |
| CEL-MKII | Fixed and Fluidised Bed Apparatus | Water flow rate Water pressure Air flow column 1 Air flow column 2 Air Pressure column 1 Air Pressure column 2 | N/A |
| CM12 | 4 Cylinder Diesel Engine | Ignition On Brake On Knock warning Engine temperature warning Oil pressure warning Cooling water warning Torque Power Water In Temperature Water out Temperature Water Flow Exhaust Temperature Lambda Air mass flow Air Temperature Engine speed Fuel mass flow Fuel injected | Engine control ignition Engine control starter Engine control brake Brake drive Throttle |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|--|---|---|
| CM14 | Axial Flow Gas Turbine Engine (bench mounting) | Thrust Calculated Thrust Speed Fuel Flow Air Flow Inlet static pressure Compressor static pressure Compressor total pressure Combustor total pressure Turbine total pressure Inlet total temperature Compressor total temperature Turbine total temperature Exhaust total pressure | Power On/Off Enable On/Off Start / Stop Throttle % |
| CM20 | Single Cylinder Test Stand | Brake % Lambda AFR Speed rpm Torque Nm Power KW Exhaust Temp °c Air Temp °c Air Mas Flow kg/s Fuel Flow ml/s | Engine On/Off Starter P.I.D. control of the brake Throttle % |
| FM40 | Centrifugal Fan Demonstration Unit | Torque Nm Speed rpm Discharge l/s Inlet Temperature °c Fan Pressure kPa Orifice Pressure kPa | Fan On Fan setting % |
| FM41 | Axial Fan Demonstration Unit | Fan Speed rpm Discharge l/s Motor power W Fan Pressure Pa Orifice Pressure Pa Temperature °c | Fan On Fan setting % |
| FM42 | Centrifugal Compressor Demonstration Unit | Torque Nm Speed rpm Discharge l/s Orifice Pressure kPa Compressor Pressure kPa Inlet Temperature °c | Fan On Motor setting % |
| FM50 | Centrifugal Pump Demonstration Unit | Motor Torque Nm Speed rpm Total Head m Efficiency % Temperature °c Flow Rate l/s Outlet Pressure Kpa Inlet Pressure kPa | Fan On Pump setting % |
| FM51 | Series/Parallel Pump Demonstration Unit | Motor Torque Nm Pump 1 Speed rpm Total Head m Efficiency % Temperature °c Pump 1 Pressure kPA Pump 2 Pressure kPA Inlet Pressure kPa | Pump 1 On Pump 2 On Pump 1 Setting % Mode |
| FM52 | Gear Pump Demonstration Unit | Motor Torque Nm Speed rpm Total Head m Efficiency % Temperature °c Flow Rate l/s Outlet Pressure Kpa | Pump On Pump setting % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|--|---|---|
| FM53 | Plunger Pump Demonstration Unit | Cylinder Pressure kPa Maximum Cylinder Pressure kPa Outlet Pressure kPa Maximum Outlet Pressure kPa Displacement mm Motor Torque Nm Stroke Rate spm | Pump On Motor Speed % |
| FM60 | Axial Flow Impulse Turbine (requires FM6X) | Torque Nm Brake Power W Speed rpm Force N Flow l/min Motor Torque Nm | Pump speed % Brake Control % PID Control Pump On/Off |
| FM61 | Radial Flow Reaction Turbine (requires FM6X) | Torque Nm Brake Power W Speed rpm Force N Flow l/min Motor Torque Nm | Pump speed % Brake Control % PID Control Pump On/Off |
| FM62 | Pelton Turbine (requires FM6X) | Torque Nm Brake Power W Speed rpm Force N Flow l/min Motor Torque Nm | Pump speed % Brake Control % PID Control Pump On/Off |
| FM63 | Propeller Turbine Demonstration Unit | Torque Nm Brake Power W Speed rpm Force N Flow l/min Differential Pressure kPa | Pump speed % Brake Control % |
| HT10XC | Computer Controlled Heat Transfer Teaching Equipment | | |
| HT11 | Linear Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off |
| HT11C | Computer Controlled Linear Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off Cold Water Flow Control % |
| HT12 | Radial Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off |
| HT12C | Computer Controlled Radial Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off Cold Water Flow Control % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|--|---|---|
| FM53 | Plunger Pump Demonstration Unit | Cylinder Pressure kPa Maximum Cylinder Pressure kPa Outlet Pressure kPa Maximum Outlet Pressure kPa Displacement mm Motor Torque Nm Stroke Rate spm | Pump On Motor Speed % |
| FM60 | Axial Flow Impulse Turbine (requires FM6X) | Torque Nm Brake Power W Speed rpm Force N Flow l/min Motor Torque Nm | Pump speed % Brake Control % PID Control Pump On/Off |
| FM61 | Radial Flow Reaction Turbine (requires FM6X) | Torque Nm Brake Power W Speed rpm Force N Flow l/min Motor Torque Nm | Pump speed % Brake Control % PID Control Pump On/Off |
| FM62 | Pelton Turbine (requires FM6X) | Torque Nm Brake Power W Speed rpm Force N Flow l/min Motor Torque Nm | Pump speed % Brake Control % PID Control Pump On/Off |
| FM63 | Propeller Turbine Demonstration Unit | Torque Nm Brake Power W Speed rpm Force N Flow l/min Differential Pressure kPa | Pump speed % Brake Control % |
| HT10XC | Computer Controlled Heat Transfer Teaching Equipment | | |
| HT11 | Linear Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off |
| HT11C | Computer Controlled Linear Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off Cold Water Flow Control % |
| HT12 | Radial Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off |
| HT12C | Computer Controlled Radial Heat Conduction | Heater Voltage Heater Current Cold Water Flow l/min Thermocouple T1 °C Thermocouple T2 °C Thermocouple T3 °C Thermocouple T4 °C Thermocouple T5 °C Thermocouple T6 °C | Heater Control % Power On/Off Cold Water Flow Control % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---|--|--|
| HT13 | Laws of Radiant Heat Transfer and Radiant Heat Exchange | Heater Voltage V Heater Current A Ambient Temperature °c Plate Temperature °c Radiometer Reading W/m ² | Heater Control % Power On/Off |
| HT14 | Combined Convection and Radiation | Heater Voltage V Heater Current A Heater Temp °c Air Velocity m/s Duct Temp °c | Heater Control % Power On/Off |
| HT14C | Computer Controlled Combined Convection and Radiation | Heater Voltage V Heater Current A Heater Temp °c Air Velocity m/s Duct Temp °c | Heater Control % Power On/Off Flow Control % |
| HT15 | Extended Surface Heat Transfer | Heater Voltage V Heater Current A Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c | Heater Control % Power On/Off |
| HT16 | Radiation Errors in Temperature Measurement | Heater Voltage V Heater Current A Small Polished Bead Temp °c Small Black Bead Temp °c Large Black bead °c Wall Temp °c Air Velocity m/s Upstream Temperature °c | Heater Control % Power On/Off |
| HT16C | Computer Controlled Radiation Errors in Temperature Measurement | Heater Voltage V Heater Current A Small Polished Bead Temp °c Small Black Bead Temp °c Large Black bead °c Wall Temp °c Air Velocity m/s Upstream Temperature °c | Heater Control % Power On/Off Fan Speed % Shield On/Off |
| HT17 | Unsteady State Heat Transfer | Voltage V Shape Surface Temperature °c Bath Temperature °c Shape Core Temperature °c | Power On/Off Pump Control % |
| HT18C | Thermo-Electric Heat Pump | Peltier Voltage V Peltier Current A Peltier Power W Heater Voltage V Heater Current A Heater Power W Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Flow Rate ml/m | Power On/Off Load On/Off Source/ Sink Toggle Flow Control Heater Control Peltier Control PID Control |
| HT19 | Free and Forced Convection | Heater Voltage V Heater Current A Heater Power W Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Air Velocity m/s | Power On/Off Configuration Used Heater Control % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---|--|---|
| HT20 | Conductivity of Liquids & Gases | Heater voltage V Heater Current A Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Cold Water Flow l/m | Power On/Off Heater Control % |
| HT20C | Computer Controlled Conductivity of Liquids & Gases | Heater voltage V Heater Current A Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Cold Water Flow l/m | Power On/Off Heater Control % Flow Control % |
| HT30XC | Computer Controlled Heat Exchanger Service Unit | | |
| HT31 | Tubular Heat Exchanger | Hot Water Flow Rate l/min Cold Water Flow Rate l/min Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c | Hot Water PID Control Cold Water Flow Rate Heater On Power On Heater PID Control |
| HT32 | Plate Heat Exchanger | Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Hot Water Flow l/min Cold Water Flow l/min | Hot Water PID Control Cold Water Flow Rate Heater On Power On |
| HT33 | Shell & Tube Heat Exchanger | Hot Water Flow l/min Cold Water Flow l/min Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c | Hot Water PID Control Cold Water Flow Rate Heater On Power On Heater PID Control |
| HT34 | Jacketed Vessel with Coil and Stirrer | Hot Water Flow l/min Cold Water Flow l/min Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c | Hot Water PID Control Cold Water Flow Rate Heater On Power On Heater PID Control |
| HT35 | Single-Pass Crossflow Heat Exchanger | Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Air Velocity m/s Air Flow m3/s | Hot Water PID Control Heater PID Control |
| HT36 | Extended Tubular Heat Exchanger | Hot Water Flow l/min Cold Water Flow l/min Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c Thermocouple T10 °c | Hot Water PID Control Cold Water Flow Rate Heater On Power On Number of Tubes selector Heater PID Control |
| HT37 | Extended Reconfigurable Plate Heat Exchanger | Hot Water Flow l/min Cold Water Flow l/min Hot Water Temperature °c Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c | Heater PID Control Hot Water PID Control Cold Water Flow Rate Heater On Power On Number of Heating Sections selector |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---|---|---|
| PCT23-MkII | Process Plant Trainer | Tank A Level mm Feed Flow ml/min Heater Power kw Holding Temperature °c Hot Water Temperature °c Product Exit Temperature °c Product Conductivity mS | Heating Pump Speed % Feed Pump Speed % Heater Power Setting % PID Loop 1 PID Loop 2 |
| PCT40 | Multifunction Process Control Teaching System | Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Pressure P1 mm Pressure P2 mm Pressure P3 mm Level L1 mm User Input V Conductivity mS Acidity pH Hot Water Pump rpm | Hot Water Pump % Pneumatic Valve % Pump A % Pump B % PSV Position % Stirrer on/off SOL1 On/ Off SOL2 On/Off SOL 3 On/Off SSR Heater On/Off PID A PID B Power On / Off |
| PCT50 | Level Control Apparatus | Level L1 mm Solenoid Valve Position Pump Speed % | Power On / Off Solenoid Valve On/Off Pump Control % PID Control |
| PCT51 | Flow Control Apparatus | Flow l/min Solenoid Valve position Pump Speed % | Power On / Off Solenoid Valve On/Off Pump Control % PID Control |
| PCT52 | Temperature Control Apparatus | Temperature T1 °c Temperature T2 °c Heater Output % Fan Speed % Thermocouple T1 °c Thermocouple T2 °c | Power On / Off Heater Control % Fan Control % PID Control |
| PCT53 | Pressure Control Apparatus | Pressure P1 bar Solenoid Valve Position Pump Speed % | Power On / Off Solenoid Valve On/Off Pump Control % PID Control |
| RA1-MkII | Vapour Compression Refrigeration Unit | Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c Refrigerant Flow l/hr Pressure P1 bar Pressure P2 bar Water Flow F1 l/min Water Flow F2 l/min Compressor Speed rpm Qout W Qin W Motor Current A Work In W Evaporator Saturation temperature °c Condenser Saturation Temperature °c Evaporator Super Heat °c Condenser Subcooling °c Saturated Temperature °c | Compressor on/off Pump 1 % Pump 2 % Compressor % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---|--|---|
| RA2 | Air Conditioning Unit | Atmospheric Pressure kPa Relative Humidity RH1 % Relative Humidity RH2 % Relative Humidity RH3 % Relative Humidity RH4 % Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Reheat % Simmer % Preheat % Mains Voltage V Velocity m/s | Power On/Off Cooling On/Off Reheat PID Control Simmer PID Control Preheat PID Control Fan Setting Control Preheat Control Boiler Control Reheat |
| RA3 | Recirculating Air Conditioning Unit | Inlet RH % Inlet Temp °c Mains Voltage V Atmospheric Pressure kPa Relative Humidity RH1 % Relative Humidity RH2 % Relative Humidity RH3 % Relative Humidity RH4 % Relative Humidity RH5 % Relative Humidity RH6 % Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Inlet RH % Inlet Temp °c Velocity m/s | Power On/Off Cooling On/Off Simmer PID Control Preheat PID Control Fan Setting Control Preheat Control Boiler Control Reheat Full Power On/Off |
| TH1 | Temperature Measurement & Calibration | PT100 REF °c PT100 IND (Lo) Ohms PT100 IND (Hi) Ohms Thermocouple 1 µV Thermocouple 2 µV Thermistor Ohms | N/A |
| TH2 | Pressure Measurement & Calibration | Sensor Output mV | |
| TH3 | Saturation Pressure & Throttling Calorimeter | Corrected Resistance Ohms | |
| TH4 | Recycle Loops | Temperature T1 °c Pressure P1 kN/m ² Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Water Flow F1 l/min Water Flow F2 l/min | |
| TH5 | Expansion Processes of a Perfect Gas | Thermistor 1 Output Ohms Thermistor 2 Output Ohms Thermocouple T1 °c Pressure Sensor 1 kN/m ² Pressure Sensor 2 kN/m ² | |
| TH6 | Dropwise & Film Condensation Demonstration Unit | Cooling Water Inlet °c Condenser Outlet Temperature °c Mean Surface Temperature condenser 1 °c Mean Surface Temperature condenser 2 °c Pressure / Vacuum mbar Flow Rate l/min Power set point Water set point Delta T condenser outlet and inlet for each condenser Delta T Steam Temperature and mean Condenser Surface Temperature Heat Flus Density Heat Transfer coefficient Celta Steam Temperature and Cooling Water Temperature. | Heat Toggle On/OFF Power Set Point % Water Set Point % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---|---|--|
| UOP3CC | Computer Interfaced Distillation Column | Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c Thermocouple T10 °c Thermocouple T11 °c Thermocouple T12 °c Thermocouple T13 °c Thermocouple T14 °c Feed Pump Speed rpm Heater Power kW Cooling Water Flow Rate l/min Reboiler PWR | Feed Pump Speed % Heater Power % PID 1 PID 2 |
| UOP4-MkII | Solid/Liquid Extraction Unit (complete) | Conductivity C1 µS/cm Conductivity C2 µS/cm Thermocouple T1 °c Thermocouple T2 °c Organic Flow ml/min Water Flow ml/min Concentration in % Concentration out % | N/A |
| UOP5-MkII | Liquid/Liquid Extraction Unit | Conductivity C1 µS/cm Conductivity C2 µS/cm Thermocouple T1 °c Thermocouple T2 °c Organic Flow ml/min Water Flow ml/min Concentration in % Concentration out % | N/A |
| UOP6-MkII | Computer Controlled Water-Cooling Tower | Water Inlet Temperature °c Water Outlet Temperature °c Air Outlet Temperature °c Air Inlet Temperature °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c Thermocouple T10 °c Relative Humidity RH1 % Relative Humidity RH2 % Relative Humidity RH3 % Relative Humidity RH4 % Relative Humidity RH5 % Orifice Pressure Drop mbar Water Level mm Mains Voltage V Water Flow Rate l/m Column Press Drop mbar Heater Power kW Air Flow g/s | Power On/Off Fan Setting % Pump Setting % Fan Setting PID Pump Setting PID |
| UOP7-MkII | Gas Absorption Column | Pressure Sensor 1 mbar Pressure Sensor 2 mbar Water Flow l/min Air Flow l/min CO2Flow l/min Thermocouple T1 °c Thermocouple T2 °c Inlet Concentration % Outlet Concentration % | Sensor Position toggle |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|--|--|---|
| UOP8-MkII | Computer Controlled Tray Drier | Temperature Pre-Trays °c Temperature Post-Trays °c Ambient Air Temperature °c Relative Humidity sensor 1 % Relative Humidity sensor 2 % Inlet Air Velocity m/s Air Velocity Over Trays m/s Heater Setting Fan Setting Total Mass g Load Cell 1 g Load Cell 2 g Load Cell 3 g | Power On/Off Fan Setting % Temperature Control PID Heater Setting % |
| UOP12 | Filtration Unit with Plate & Frame Filter | Flow Rate L/h Back Pressure bar Change in Pressure bar Absorbance Abs Inlet pressure Bar Transcartridge Pressure Drop bar Thermocouple T1 °c | |
| UOP14-MkII | Crystallisation Unit | Vessel Contents Temperature °c Hot Water Temperature °c Cold Water Temperature °c Feed Temperature °c Feed Flow l/hr Conductivity mS/cm Stirrer Speed Upper Temperature °c Lower Temperature °c Vessel Set point °c | Power On/Off Heating / Cooling Selection Stirrer Speed % PID Control |
| UOP15-A | Fixed Bed Adsorption Unit | Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Carbon Dioxide Flow SLPM Helium Flow SLPM Feed Flow SLPM Carbon Dioxide Concentration % | |
| UOP20X-PHW | Evaporator Service Unit - Electric Heating | Feed Pump ml/min Circulation Pump 1 ml/min Circulation Pump 2 ml/min Pressure PT 1 mbar Hot Water Flow Rate ml/min Cold Water Flow Rate ml/min Rotameter Flowrate 1 ml/min Rotameter Flowrate 2 ml/min Conductivity C1 ms Conductivity C2 ms Conductivity C3 ms Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c Thermocouple T10 °c Thermocouple T11 °c Thermocouple T12 °c | Conductivity ms/ % weight Film Type Feed Type Feed Pump % Circulation Pump 1 % Circulation Pump 2 % PID Control |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---|---|---|
| UOP20X-STM | Evaporator Service Unit - Steam Heating | Feed Pump ml/min Circulation Pump 1 ml/min Circulation Pump 2 ml/min Pressure PT 1 mbar Steam Rate ml/min Cold Water Flow Rate ml/min Rotameter Flowrate 1 ml/min Rotameter Flowrate 2 ml/min Conductivity C1 ms Conductivity C2 ms Conductivity C3 ms Thermocouple T1 °c Thermocouple T2 °c Thermocouple T3 °c Thermocouple T4 °c Thermocouple T5 °c Thermocouple T6 °c Thermocouple T7 °c Thermocouple T8 °c Thermocouple T9 °c Thermocouple T10 °c Thermocouple T11 °c Thermocouple T12 °c | Conductivity ms/ % weight Film Type Feed Type Feed Pump % Circulation Pump 1 % Circulation Pump 2 % PID Control |
| UOP30 | 3-Phase Horizontal Separator | Air Pump l/min Water Pump Flow l/min Separator Vessel °c Oil Feed °c Oil Flowrate l/min Water Feed °c Water Flowrate l/min | Air Pump % Water Pump Flow % Power On/Off |
| W3-MkII | Permeability/Fluidisation Studies | Water Pump Flow ml/min Pressure sensor 1 mbar Pressure sensor 2 mbar | Power On/Off Pump Speed % |
| W4-MkII | Filterability Index Unit | Pressure sensor mbar Water Pump Flow ml/min | Power On/Off Pump Speed % |
| W5-MkII | Deep Bed Filter Column | Pressure sensor 1 mbar Pressure sensor 2 mbar Pressure sensor 3 mbar Pressure sensor 4 mbar Pressure sensor 5 mbar Pressure sensor 6 mbar Pressure sensor 7 mbar Pressure sensor 8 mbar Pressure sensor 9 mbar Pressure sensor 10 mbar Pressure sensor 11 mbar Pressure sensor 12 mbar Pressure sensor 13 mbar Pressure sensor 14 mbar Pressure sensor 15 mbar Pressure sensor 16 mbar Pressure sensor 17 mbar Pressure sensor 18 mbar Pressure sensor 19 mbar Pressure sensor 20 mbar Pressure sensor 14 mbar Pressure sensor 14 mbar Pressure sensor 14 mbar Pressure sensor 14 mbar Pressure sensor 14 mbar Pressure sensor 14 mbar Thermocouple T1 °c Water Pump Flow ml/min | Power On/Off Pump Speed % |

| Product ID | Product description | Remote Data Logging | Remote Computer Control |
|------------|---------------------|---|------------------------------|
| W9-MkII | Ion Exchange Unit | Thermocouples °C Pump Flow ml/min Conductivity mS/cm pH sensors | Power On/Off Pump Speed % |
| W10-MkII | Aeration Unit | Stirrer Speed rpm Stirrer Torque Ncm Oxygen mg/l Temperature °C Flow Rate L/min | Power On/Off |

Collaboration Software List

| Product | Remote Presentations | Remote Control |
|-----------------|----------------------|----------------|
| TeamViewer | Yes | Yes |
| Microsoft Teams | Yes | Yes |
| RemotePC | Yes | Yes |
| Zoom | Yes | No |
| Cisco Webex | Yes | No |



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